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ONLINE AUCTION STARTS CLOSING: NOVEMBER 4TH • STARTING AT 10:00 AM EST
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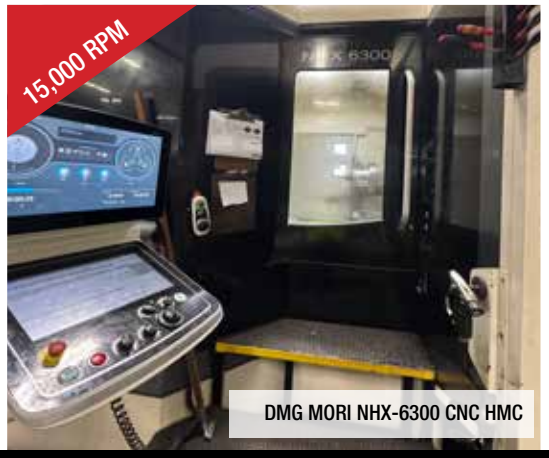
24" X 60" OKAMOTO ACC, "GRIND X", SURFACE GRINDER



MAZAK HCN MODEL 6800 NEO HMC



26-48"BLANCHARD HIGH POWER ROTARY SURFACE GRINDER



DMG MORI NHX-6300 CNC HMC



MAZAK MODEL VCN-536-C CNC VMC

Machines As Late As 2023 · CNC Horizontal & Vertical Machining Centers · CNC Turning · Saws · Tool Room
Okamoto Surface Grinders · Blanchard Rotary Grinders 70 100 H.P. · Vertical Springfield Internal Grinders HBM
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MAZAK FH-6800 CNC HMC DUAL PALLET



MAZAK ULTRA 650 M CNC HMC



MAZAK VCN-535-C CNC VMC



MAZAK VCN-530-C-II VMC

CNC HORIZONTAL MACHINING CENTERS

- Mazak Model HCN-6800 NEO, CNC HMC, Serial No. 345094 (2023), X=41.3" x Y=35.4", Z=38.5", 41.34" x 51.18" Max Workpiece Diam, 10,000 RPM Spindle, 24.8" x 24.8" Pallet Size, (2) Ffast Pallet, Cat #50, Smooth Mazatrol CNC Controls, 80 ATC, Super Flow High Pressure, Coolant, Mayfran MT-10 Chip Conveyor, Renishaw Probing. Tooling Sold Separate Lot.
- DMG Mori NHX-6300 CNC HMC, Serial No. NHX64180405 4 Axis, (2018), X=41.3", Y=35.4", Z=40.6", Max Workpiece Diam. 41.3", Max Work Piece Height 51.2", 3,306# Lbs. Work Piece Weight Cap, 15,000 RPM Spindle, 24.8" x 24.8" Dual Pallet Rotary Change Style, Big Kaiser Plus Cat 50 Tooling (Sold Separately) ERGOLINE CNC Controller, 100 ATC Cap, High Pressure Coolant and Renishaw Probing. Chip Conveyor.
- Mazak Mazatech FH-6800 CNC HMC, Serial No. 255169628 (2004), X=41.3", Y=31.5", Z-axis 34.7", 10,000 RPM Spindle, 24.8" x 24.8" Dual Pallets, Mazatrol 640M CNC Controller, Cat #50, 80 ATC, (Tooling Sold Separately), High Pressure Coolant, Renishaw Probing, Dual May Fran Chip Conveyors, Super Flow Flters.
- Mazak Ultra 650 M HMC, Serial No. 235135752, X=40", Y=31.5", Z=31.02, 2,999 Pallet Load Cap, 24.8" x 24.8" Dual Pallets, 7000 RPM Spindle, Mazatrol M Plus CNC Controller, Cat #50, 80 ATC (Tooling Sold Seperately) High Pressure Coolant, Renishaw Probing, Mayfran Chip Conveyor, Chip Blaster.

CNC VERTICAL MACHINING CENTERS

- Mazak VCN-535-C, Vvertical Machining Center, Serial No. 300190 (2019), X=41.3", Y=20.8", Z=22", 51" x 21.6" Work Table, 10,000 RPM Spindle, No. BT 50, Mazak Mazatrol Smooth HG CNC Controller, 4th Axis, 24 ATC, High Pressure Coolant with thru Spindle Coolant, Chip Conveyor Dual Contact.
- Mazak VCN-535-C, Vertical Maching Center, Serial No. 291505 (2018), X=41.3", Y=20.8", Z=22", 51" x 21.6" Work Table, 10,000 RPM Spindle, No. BT 50, Mazak Mazatrol Smooth HG CNC Controller, 4th Axis, 24 ATC, High Pressure Coolant with thru Spindle Coolant, Chip Conveyor Dual Contact.
- Mazak VCN-530C-50-II, Vertical Machining Center, Serial No. 273387 (2016), X=41.3", Y=20.8", Z=20", 51" x 21.6" Work Table, 10,000 RPM Spindle, CAT 50, Mazak Mazatrol Matric Nexus 2 CNC Controller, 4th Axis, 24 ATC, High Pressure Coolant with thru Spindle Coolant, Chip Conveyor Dual Contact.
- Doosan Mynx 5400/50, Vertical Maching Center, Serial No. MV0047-000696, (2014), X=40.2", Y=21.3", Z=20.9", 47.2" x 21.3" Work Table, Cat 50/BT50, 24 ATC, Fanuc I Series CNC Controller.

CNC TURNING CENTERS

- Haas Model ST-35 CNC Big Bore Turning Center, Serial No. 3117664 (2020), 15" Chuck, Tail Stock, Haas CNC Controller, Henning Chip Conveyor, 12 Tool Sation.
- Haas Model SL-30TB CNC Big Bore Turning Center, Serial No. 63890, 17" x 34", 4" Max Bar Cap, Tail Stock,12 Tool Changer, 15"-3 Jaw Kitagawa Chuck, Haas CNC Controller, Henning Chip Conveyor.
- Haas Model SL-30T, CNC Turning Center Serial No. 3077752, (2007) Haas CNC Controller, Chuck.
- Doosan H310 T CNC Turning Center, Serial No .H31AAJ00H3ID, Twin Spindle, 10" Chuck, Turret, Fanuc Series 18i-TB CNC Controller.

HORIZONTAL BORING MILL

- Giddings & Lewis 4" Horizontal Pendent Controlled Boring Mill, Model T-4, Serial No.150-696-62,4" Cap, 72" x 42" T-Slotted Bed, 50 Taper, 60" Cross, 36" Spindle Draw, Soney 3 Axis DRO.

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DOOSAN MYNX 5400/50 CNC VMC



SPRINGFIELD 1B-R C VERTICAL INTERNAL GRINDER



SPRINGFIELD 3TR-42 VERTICAL INTERNAL GRINDER



SPRINGFIELD 2-1/2 ATR VERTICAL INTERNAL GRINDER

VERTICAL INTERNAL GRINDERS

- 3-TR-42, Springfield Vertical Spindle Internal Universal Grinding Machine, Rail Type, Serial No. 54047, 52" 42" Chuck, 52" Max Swing, Pendant Control, Coolant, (Many Extra Spindles Lotted Separate After Machines.)
- 2-1/2, Springfield Vertical Spindle Internal Universal Grinding Machine, Rail Type, Serial No. 66037, 36" Face Plate, 42" Max Swing, Pendant Control, Coolant, (Many Extra Spindles Lotted Separate After Machines).
- 1-B CR Springfield Vertical Spindle Internal Universal Grinding Machine, Crown Type, Serial No. 74057, 16" Magnetic Work Holding Chuck, Whitnon Spindle 12,500 RPM on Machine, Newall DRO, Collant Tank and Pump, Oil Chiller, Pendant. (Many Extra Spindles Lotted Separate After Machines).

TOOLROOM INTERNAL GRINDER

- 12" x 16" Parker Majestic Hand ID Grindner, Serial No 1034, Hand Feed, 6" 4 Jaw Chuck, (Located Off Site In Detroit Warhouse. Loading Free with Purchase).

VERTICAL SPINDLE ROTARY SURFACE GRINDERS

- 48" Blanchard Model 26HD-48 Vertical Spindle High Power Surface Grinder, Serial No.15965, (1997), Extended Vertical to 35", 56" Swing Inside Guarding, 100HP Vari DC Drive Spindle Motor, Soft Start, Segmented Grinding Wheel, 48" Electro Mag Chuck, 1000 Gallon Exterior Coolant Sludge Removal Tank Built by Cone Blanchard.
- 42" Blanchard Model 18-42 Vertical Spindel Rotary Surface Grinder, Serial No. 8828, 42" Electro Magnetic Chuck, Segmented Grinding Chuck, 35 HP Main Spindel Motor.

HORIZONTAL SPINDLE SURFACE GRINDERS

- 24" x 60" Okamoto Model ACC24-60DX, "Grind-X" Precision Surface Grinder, Serial No. 56017, (2023), 2 Piece Precision Electro-Mag Chuck 24" Wide x 60" Long, 20" O.D Grind Wheel with SPS Dynamic Auto Wheel Balancer, Auto Dress, Incremental Down Feed, Full Hyd, Auto Temp Regulator for oil, Newall 4 Azis DRO, Coolant Tank and Pump with Magnetic Seperator, Very Low Hours.
- 16" x 32" Okamoto Model ACC-1632-ST, Precision Surface Grinder, Serial No. 88060, 16" x 32" Electromagnetic Fine Line Chuck with Controller, Over Wheel Dresser, 12" O.D. Wheel Cap, Coolant Tank and Pump with Mag Seperator.
- 16" x 32" Okamoto Model ACC16-32DX, Precision Surface Grinder, Grind X, Serial No. 69431, 16" x 32" Electromagnetic Fine Line Chuck with Controller, Over Wheel Dresser.
- 16" x 32" Okamoto Model ACC-16-32EX, Precision Surface Grinder, Serial No. 76022, 16" x 32" Electromagnetic Fine Line Chuck with Controller, Over Wheel Dresser, CNC Controller, Coolant Pump and Tank with Mag Seperator.
- 10" x 15" Gardner Hand Feed Surface Grinder. Serial No. 781-13, 10" x 15" Electro Mag Chuck.

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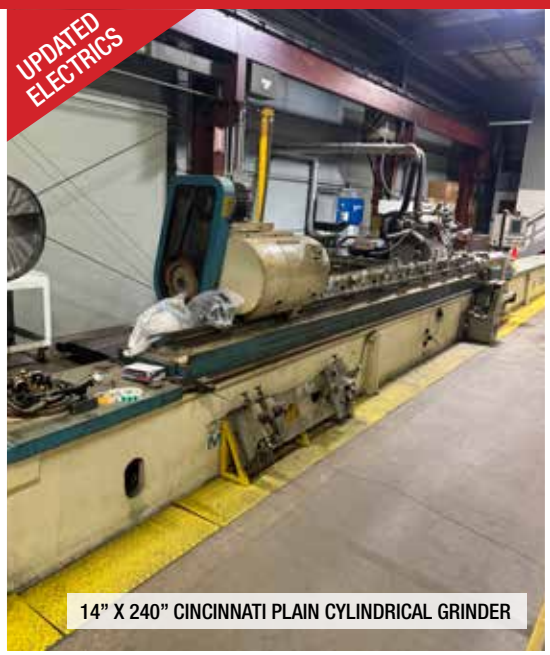
10" X 30" NORTON LC-5 PLAIN CYLINDRICAL GRINDER



14" X 240" CINCINNATI PLAIN CYLINDRICAL GRINDER


10" X 36" CINCINNATI PLAIN CYLINDRICAL GRINDER

- 6" x 18" Accra Hand Feed Surface Grinder, 6" x 18" Electro Mag Fine Line Chuck and O.S Walker Controls, Newall 2 Axis DRO.
- 6" x 18" Acer Hand Feed Surface Grinder with Model AGS-618, Serial No. 9222-131, 6" x 18" Electro Mag Chuck.

PLAIN CYLINDRICAL GRINDERS

- 14" x 240" Cincinnati Milicron Plain Cylindrical Grinding Machine, Serial No. 3590P0076-0002 (1976) Rebuilt Recent, Newer Controls, 240" CC, 9 Steady Rests, 30" O.D. x 4" wide x 12" Bore Grind Wheel, Tail Stock, Auto Balancer Wheel, Auto Dress, Updated Controller Allen Bradley.
- 10" x 36" Cincinnati Milicron Planin Cylindrical Grinding Machine Model 370-DA, Serial No. 34372D80-0003, Hyd Weel Dresser, Sony DRO.
- 10" x 30" Norton Plain Cylindrical Model LC-5, Serial No. 28247, Plunge, Hyd Table Travel, Hyd Foot Actuated Tail Stock, Rebuilt by GCH Machinery with in Last Few Years.

UNIVERSAL GRINDER

- 12" x 39" Toyoda Universal Cylindrical Grinder Model GUP-32x100 II, Serial No. L65010, Universal Head, Swing Down Internal Attachment, Auto Feed, Incremental Feed, Plunge, Coolant Tank and Pump, (Note Moved To Detroit Warehouse For Storage).
- CSG CNC Universal Grinder.

CNC THREAD GRINDING (3) AVAILABLE

- 48" ExCello Style 36 High Pprecision External Thread Grinders, Retrofitted to CNC with Sinumerik CNC Controls. Serial No. 36041, 36068, Last One Not Available at Time Of Print, (3) Available All Retrofitted. Complete with Dressers, Coolant Tanks and Pumps.

EDM MACHINES

- Mitsubishi Model MV4-800S High Precision CNC Wire EDM (2022), Serial No. 02CS4082, 31.4" x 23.6" Work Table, X=31.5", Y=23.6", Z=20".
- Mitsubishi Model 2400-S High Precision CNC Wire EDM, Serial No. 53DM2374 (2016), X=23.6, Y=15.7, 41" x 32" Work Table, Climate Controlled Room.
- Mitsubishi Model 2400-S High Precision CNC Wire EDM Serial No. N/a (2016) Climate Controlled Room.
- Belmont Technologies EDM Model MX 256 ZNC, Maxi-Cut, Sinker EDM, Serial No. FB12256365, (2004) 39.3" x 21.6" Work Table, X=22.8", Y=18.5", Z=9.5", 3,250 Work Table Capacity, Linear Glass Scales for Micron Resolution, Auto Fill Drain Feature.
- Elox Type 12-3816DR Ram Type Sinker EDM Serial No. 083084, 12" Ram Stroke, 38" x 16" Work Table, Astra 2000 Controls, Newall DP 700-3 Axis DRO.

RIGGING COMPANIES ON REGISTRATION PAGE

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16" X 32" OKAMOTO ACC EX SURFACE GRINDER



16" X 32" OKAMOTO ACC DX SURFACE GRINDER



HAAS MODEL ST-35 CNC TURNING CENTER



HAAS MODEL SL-30TB CNC TURNING CENTER

MILLS

- Alliant J-Head Vertical Mill, Model Alliant-42VC, Serial No. 731-25219, 10" x 42" Table, 3-Axis Servo Feed, Newall C-80 DRO.
- Acra J-Head Vertical Mill, Model AM-4V, Serial No. 961830, 5 HP Head, 12" x 54" Servo Table, 37" Longitudinal Travel, 17" Cross, 16" Vert Travel, 50-5,000 RPM Spindle Speeds, 40NST, Power Draw Bar, 3 Axis Newall DP 700 DRO, XYZ Servo Feed.
- Acra J-head Vertical Mill, Model AM-4V, Serial No.1411275, 5 HP Head, 12" x 54" Servo Table, 37" Longitudinal Travel, 17" Cross, 16" Vert Travel, 50-5,000 RPM Spindle Speed, 40 NST, Power Draw Bar, 3 Axis Newall DP-700 DRO, XYZ Servo Feed.

LATHES

- 24" x 118" CC Tool Mex Model Tur-630 M Heavy Duty Lathe, Serial No. 50802, 3.5" Hole Thru Spindle, Threading, D1-8 Spindle Camlock, 3 Heavy Duty Steadies, Tail Stock.
- 18" x 60" CC Acra-Turn Model J MK Lathe, 25-1/8" Swing Over Gap, Tail Stock, No. 6 Morse Taper, Cross Slide, 12"-3 Jaw Chuck, 3-18" Hole Thur Spindle, Newall DP 700 2 Axis DRO, Steady Rest.

HONES

- Sunnen model CV616E Cylinder King Honing machine, serial no.1M1-3858,Automatic Vertical honing machine for Industrial cylinder Reconditioning.
- Sunnen Model MBB1660 Honing machine. MBB-1660,Serial no. 441-95973
- Sunnen Model MBB 1680 C Honing Machine Serial No. 72090, .060" - 4.95" ID Cap, Collant, Power Stroking. (Moved To Warehouse Off Site Detroit Location).

LASER MARKER MACHINE

- Laser Marking Technologies Co., Cobalt XL, Laser Marking System.

EXTRUDER SCREW MILLING MACHINE HOBBING CNC UP TO 20'

- Wanderer Model GF-34 CNC 4 - Axis Extruder Screw CNC Thread Milling, Hobbing Long Bed Machine, Serial No. 73-143, 600 MM Work Piece Diam, 78.7" to 236.2' (2000-6000mm) CC, 15" Chuck, Sunumerik 7M CNC Controller, Tail Stock.

HARDFACING SYSTEM

- Kennametal Stellite Starweld 400 PTA Hardfacing System, Complete System Consisting of, Starweld 400 A Harding System, Plasma Arac Welding CNC System, Pandjiris Fixed Welding automation, Model 15-4 AB, Serial No. 21747X09-13 10" 3 Jaw Chuck, Koolant Koolers Chiller. To be sold as a Complete System.

WELD CELL

- Cell Consisting of Lincoln Power Wave R450, Lincoln 4R-220 Auto Drive Serial No. U123018022, Fanuc Arcmate Robotic Arm with Pendant, Model 100 ID R-30ib Plus, Type A05B-2611-B022, Serial No. E2-1711112 (2021), Abicor Binzel Robotic Torch Cleaning System, Model 830-22131, (2017) the Cell includes Welder Cage and Screens, ABI Abicor Binzel Cooler, Complete Sell No cranes. No Gas Tanks.

HYDRAULIC HEAVY DUTY SHOP PRESS

- 150 Ton Dake Model 942503-4 Moveble Platen Elec-Draulic II Shop Press, Serial No.1395162-503, 150 Tons Down Acting Cap, 65 Pull Cap, 16" Stroke, 17IPM Press, 38IPM Return, 42" x 20" Adjustable Movable Table, Double Acting Cylinder, Vari Speed 10 HP Main Motor, Floor Flush, 161" Overall Height. Dake Ele-Draulic Controlls.

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DODGE RAM 3500 HD STAKE TRUCK 5.7 HEMI



150 TON DAKE MOVEABLE PLATEN ELEC DRAULIC HYD PRESS



FANUC LINCOLN ARC MATE ROBOTIC CELL

SAWS

- Behringer Automatic Dual Column Horizontal Ssaw Model Type HBP-360-A Serial No. 10005303 (2013), 14" Round Cap, 14.1" x 14.1" Flat / Square Cap. 90 Degrees, Hyd Down Feed, 12' x 48" Runout Table, Hyd Clamping. Programmable Controls.
- 14" Wilton Vertical Band Saw, Serial No. 8201, 1 HP, 115/230/1. Phase, 8 Speed, 14" x 14" Table.

BROACH

- Oilgear Horizontal Broaching Machine, Model XL-75, 75,000 Cap Pulling, Long Stroke Machine. Flush Floor.

WASH TANKS AND CHILLERS & COOLANT FILTRATION TANKS

- Koolant Koolers Model HAVC 00 – CL-60 Serial No. 18710, 6 HP Compressor Pump, R-22 Refriderant.
- Hoffman Filter Co. Type UBF-150-S Coolant Filtration Unit. Suction Band Filter System, Serial No. 03.003.043, with Sump Pump, 90-150 Gallons Per Min, Stand Alone Filtration Unit. Floor Flush, Large Tank Capacity.
- Cuda Model H2O-2840, Front Load Automatic Parts Washer Serial No. 10434190-100275, 28" Turntable, 40" Work Height, 1000 Lbs. Cap Load, 50 Gallons Sump, 150-180 Degree Operating Temp, 12 Nozzles, Space Saver.
- Cuda Model H2O-2840, Front Load Automatic Parts Washer Serial No. 10434190-100228, 28" Turntable, 40" Work Height, 1000 lbs. Cap Load, 50 Gallons Sump, 150-180 Degree Operating Temp, 12 Nozzles, Space Saver.

COMPRESSORS

- Sullair Model SN55V, 75 HP, Rotary Screw Air Compressor, Serial No. 5569V75-AC 202001230064, Currently in Use Under Power with CRT Controller Screen.
- Sullair Model LS12-60H/A/SUL 60 HP Rotary Screw Air Compresser, Sserial No. 003-122940, Back Up Shop Currently.

SHAFT POLISHER

- Adjustable Legnth Long Shaft Polisher Machine.

INSPECTION

- Large Assortment of Tesa Tech Micro Hite Gaging Units, Some New, Bench Centers, Granite Plates Throughout Shop, Bore Gages, to Numerous to List, Check On-Line Lots.

VEHICLE

- Dodge Ram 3500 Heavy Duty Stake Truck, Vin 3C63R2ATTEG307487 (2014), 5.7 Liter Hemi, 42,627 Miles at Time of Print, Automatic, Air, AM FM, 7' Bed , Aluminum Guard Bed Rails, No Damage, New Tires.

TRAILER

- Michigan Trailer Co. out of Traverse City, Michigan 20 Dual Axle Trailer, Wood Bed. Was used with the Dodge Truck.

TRASH COMPACTOR

- SP Industries Hyd Heavy Duty Trash Compactor. Out Side Unit, Model CP-3101-HD, Serial No. 98025438, 3 Cubic Yard Per Cycle, 59" x 58" Clear Opening, 76,960 Packing Force Lbs, One rolloff container included

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MITSUBISHI MV4-S HIGH PRECISION EDM



COBALT LASER MARKING SYSTEM


SUNNEN CV616 E CYLINDER KING HONE



150 TON DAKE HYD SHOP PRESS



WANDERER MODEL GF-34 CNC THREAD HOB MILL



FANUC ARCMATE WELD CELL


BEHRINGER AUTO HORZ SAW MODEL HBP-360-A

PIPE THREADER

- Rigid Portable Pipe Threader, Model 535 Manual Chuck Series, Serial No. EBE 745 0722, 2" Max, with Speed Chuck.

FLOOR SCALE

- Rice Lake Weighing Systems 48" x 72" Floor Mount (No Pit) #680 Synergy Plus.

OFFICE FURNTURE

- Large Assortment of Office Suite Furniture, Board Room Tables and Chairs of Various Materials, Cubical Desks, Couches, Chairs, Refridgerators, Microwaves, End Tables, Executive Suites.

NEW MOTOR

- Elin Motoren New Motor, MKH131D04, Serial No. 50841422002, Low Voltage, Water Cooled Asynchronous Motor, 0-3000 RPM, Class H.

SHOP SUPPORT

- A Large Assortment of Hand Tool, Lista Multi Drawer Tool Cabinets, CNC Tooling, Tool Boxes, Full Electrical Stores Room of New and Used Items, Rolling Carts, Inspection, Floor Scales, Shipping & Receiving Department, Heavy Shop Racks, Granite Plates, Drill Grinders, Cabinets of New Carbide Tooling, Cabinets of New and Used Drills, Taps, Reamers, Mill Tooling, Metric Taps, Bins of Small Hardware, Heat Dip Tanks, Spare Spindles, Miller Portable Welders, C-Clamps, Tools Steel Through Out the Shops, Gages, H-Frame Shop Presses, Drill Presses, Dump Hoppers for Scrap, Floor Scrubber, Shop Cleaning Supplies, Fans, Carts, Platic and Metal Shipping Containers, Difibulaters, Pedistal Grinders, Shop Office Furniture, Good Scrap Event Inside and Outside Area. Pallet Jacks, Please Go On-Line and Check Out All the Lots.

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MITSUBISHI MV4-800S PRECISION CNC EDM

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